

**What is claimed is:**

- SUB C17*

  - 1 (1) A curable homogeneous blend comprising:
    - 2 (a) a 1,2-polybutadiene oligomer having a number average molecular weight  
3 (Mn) of about 500 Daltons to about 50,000 Daltons,
    - 4 (b) a bis-phenol-A derivative that is end-capped with acrylate functionality, and  
5 (c) a reactive component that has at least one terminal double bond and that  
6 enhances the compatibility between the 1,2-polybutadiene oligomer and  
7 the acrylated bis-phenol-A derivative.
  - 1 (2) A curable blend according to Claim 1 wherein the 1,2-polybutadiene oligomer has  
2 a number average molecular weight (Mn) of about 1,000 to about 5,000 Daltons.
  - 1 (3) A curable blend according to Claim 1 wherein the 1,2-polybutadiene oligomer is a  
2 butadiene homopolymer.
  - 1 (4) A curable blend according to Claim 3 wherein the butadiene homopolymer contains  
2 an amount of 1,4-polybutadiene.
  - 1 (5) A curable blend according to Claim 4 wherein the 1,4-polybutadiene is present in  
2 an amount up to about 60% by weight based on the weight of the butadiene  
3 homopolymer.
  - 1 (6) A curable blend according to Claim 1 wherein the 1,2-polybutadiene oligomer is a  
2 copolymer.
  - 1 (7) A curable blend according to Claim 6 wherein the 1,2-polybutadiene copolymer is  
2 prepared from butadiene and a vinyl monomer that is a member selected from the  
3 group consisting of: styrene, vinyl acetate, divinyl benzene, isoprene, chloroprene,

1       alkyl acrylates, alkyl methacrylates, ethylene, propylene, butylene and mixtures  
2       thereof.

1       (8)     A curable blend according to Claim 1 wherein the 1,2-polybutadiene oligomer is  
2       present in the blend in an amount of about 5% to about 50% based on weight.

1       (9)     A curable blend according to Claim 1 wherein the bis-phenol-A derivative is an  
2       epoxy prepared from epichlorohydrin and bis-phenol-A.

1       (10)    A curable blend according to Claim 1 wherein the bis-phenol-A derivative is  
2       ethoxylated.

1       ~~1 Sub 267~~ (11) A curable blend according to Claim 1 wherein the reactive component is an  
aliphatic monofunctional or multifunctional acrylate or methacrylate.

1       (12)    A curable blend according to Claim 11 wherein the acrylate or methacrylate is a  
2       member selected from the group consisting of: isodecyl acrylate, lauryl acrylate,  
3       lauryl methacrylate, nonyl phenyl acrylate, and dodecyl acrylate.

1       ~~Sub 267~~ (13) A curable blend according to Claim 1 wherein the reactive component is a  
polyoxyalkylene monofunctional or multifunctional acrylate or methacrylate.

1       (14)    A curable blend according to Claim 13 wherein the polyoxyalkylene  
2       monofunctional or multifunctional acrylate or methacrylate is a member selected  
3       from the group consisting of: 2(2-ethoxyethoxy) ethyl acrylate, 2[2-(2-  
4       ethoxyhexyloxy)ethoxy] ethyl acrylate, di(ethylene glycol) dimethacrylate,  
5       di(propylene glycol) diacrylate, and trimethylolpropane triacrylate.

1       (15)    A curable blend according to Claim 1 wherein the reactive component is a  
2       compound substituted with long chain alkyl or alkoxy segments.

1 (16) A curable blend according to Claim 15 wherein the substituted reactive component  
2 is a member selected from the group consisting of: alkoxylated nonyl phenol  
3 acrylate and alkoxylated nonyl phenol methacrylate.

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- 1    (17) A curable blend according to Claim 1 wherein the reactive component is a  
2       heterocyclic reactive organic compound.
- 1    (18) A curable blend according to Claim 17 wherein the heterocyclic compound is a  
2       member selected from the group consisting of: n-vinyl pyrrolidone and methyl-n-  
3       vinyl pyrrolidone.
- 1    (19) A curable blend according to Claim 1 further comprising a hydroxy functional  
2       adhesion promoter.
- 1    (20) A curable blend according to Claim 19 wherein the hydroxy functional compound  
2       is a member selected from the group consisting of hydroxyethyl methacrylate and  
3       ethoxylated hydroxyethyl methacrylate.
- 1    (21) A curable blend according to Claim 1 further comprising a photoinitiator that  
2       initiates free radical crosslinking upon exposure to light.
- 1    (22) A curable blend according to Claim 21 wherein the photoinitiator is a member  
2       selected from the group consisting of (2,6-dimethoxybenzoyl)-2,4,4-  
3       trimethylpentyl phosphine oxide, 2-hydroxy-2-methyl-1-phenyl-propane-1, 1-  
4       hydroxy-cyclohexyl phenyl ketone, benzophenone and mixtures thereof.  
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1 (23) A curable blend according to Claim 1 further comprising a ground state catalyst  
2 that initiates free radical crosslinking upon exposure to heat.

1 (24) A curable blend according to Claim 23 wherein the ground state catalyst is a  
2 peroxide.

1 (25) A coated substrate wherein the coating comprises a crosslinked composition  
2 prepared from a homogeneous blend comprising:  
3 (a) a 1,2-polybutadiene oligomer having a number average molecular weight  
4 (Mn) of about 500 Daltons to about 50,000 Daltons,  
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6 *Wt* (b) a bis-phenol-A derivative that is end-capped with acrylate functionality, and  
7 (c) a reactive component that has at least one terminal double bond and that  
8 enhances the compatibility between the 1,2-polybutadiene oligomer and the  
bis-phenol-A derivative.

1 (26) A coated substrate according to Claim 25 wherein the 1,2-polybutadiene oligomer  
2 has a number average molecular weight (Mn) of about 1,000 to about 5,000  
3 Daltons.

1 (27) A coated substrate according to Claim 25 wherein the butadiene homopolymer is a  
2 1,2-butadiene homopolymer.

- 1       (28) A coated substrate according to Claim 27 wherein butadiene homopolymer  
2                  contains an amount of 1,4-polybutadiene.
- 1       (29) A coated substrate according to Claim 28 wherein the 1,4-polybutadiene is present  
2                  in an amount up to about 60% by weight, based on the weight of the polybutadiene  
3                  oligomer.
- 1       (30) A coated substrate according to Claim 25 wherein the 1,2-polybutadiene oligomer  
2                  is a copolymer.
- 1       (31) A coated substrate according to Claim 30 wherein the 1,2-polybutadiene copolymer  
2                  is prepared from butadiene and a vinyl monomer that is a member selected from the  
3                  group consisting of: styrene, vinyl acetate, divinyl benzene, isoprene, chloroprene,  
4                  alkyl acrylates, alkyl methacrylates, ethylene, propylene, butylene and mixtures  
5                  thereof.
- 1       (32) A coated substrate according to Claim 25 wherein the 1,2-polybutadiene oligomer  
2                  is present in the blend in an amount of about 5% to about 50% based on weight.
- 1       (33) A coated substrate according to Claim 25 wherein the bis-phenol-A derivative is  
2                  prepared from epichlorohydrin and bis-phenol-A.  
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- 1    (34) A coated substrate according to Claim 25 wherein the bis-phenol-A derivative is  
2                 ethoxylated.
- 1    (35) A coated substrate according to Claim 25 further comprising a photoinitiator that  
2                 initiates free radical crosslinking upon exposure to light.
- 1    (36) A coated substrate according to Claim 35 wherein the photoinitiator is a member  
2                 selected from the group consisting of (2,6-dimethoxybenzoyl)-2,4,4-  
3                 trimethylpentyl phosphine oxide, 2-hydroxy-2-methyl-1-phenyl-propane-1, 1-  
4                 hydroxy-cyclohexyl phenyl ketone, benzophenone and mixtures thereof.
- 1    (37) A coated substrate according to Claim 25 further comprising a ground state catalyst  
2                 that initiates free radical crosslinking upon exposure to heat.
- 1    (38) A coated substrate according to Claim 37 wherein the ground state catalyst is a  
2                 peroxide.  
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- 1    (39) A process for preparing a coated substrate comprising:
- 2        (a) obtaining a substrate with a clean surface,
- 3        (b) applying a coating to the substrate wherein the coating comprises a
- 4              homogeneous blend comprising:
- 5                  (x) a 1,2-polybutadiene oligomer having a number
- 6                  average molecular weight ( $M_n$ ) of about 500 Daltons to about 50,000
- 7                  Daltons,
- 8                  (y) a bis-phenol-A derivative that is end-capped with
- 9                  acrylate functionality, and
- 10                 (z) a reactive component that has at least one terminal
- 11                 double bond and that enhances the compatibility between the 1,2-
- 12                 polybutadiene oligomer and the bis-phenol-A derivative, and
- 13                 exposing the homogeneous blend to radiant energy.
- 1    (40) A process for preparing a coated substrate according to Claim 39 wherein the  
2              radiant energy is derived from a source which is member selected from the group  
3              consisting of electron beam, ultraviolet, radiofrequency, infrared, and combinations  
4              thereof.
- 1    (41) A process for preparing a coated substrate according to Claim 40 wherein the  
2              substrate is a metal that couples in a radiofrequency induction field to generate heat  
3              and initiate catalyst activity.

- 1 (42) A process for preparing a coated substrate comprising:

2 (a) obtaining a substrate with a clean surface,

3 (b) applying a coating to the substrate wherein the coating

4 comprises a homogeneous blend comprising:

5 (w) a 1,2 – polybutadiene oligomer having a number average

6 molecular weight (Mn) of about 500 Daltons to about 50,000

7 Daltons,

8 (x) a bis-phenol a derivative that is end-capped with acrylate

9 functionality, and

10 (y) a reactive component that has at least one terminal

11 double bond and that enhances the compatibility between the

12 1,2 – polybutadiene oligomer and the bis-phenol-A

13 derivative, and

14 (z) a ground state catalyst that initiates free radical cross-

15 linking upon exposure to heat, and

16 (c) exposing the homogeneous blend to thermal

17 energy.

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